## TA5P

## series



## Product Segments

## - Comfort Motion

TiMOTION's TA5P is designed using a one-piece aluminum outer cover for increased strength and enhanced protection from contaminants. The TA5P utilizes a linear slide to move the load, instead of a standard extension tube. Industry certifications for the TA5P include EMC, and RoHS. It is also available with Hall sensors for position feedback and a special L-shaped mounting bracket.

## General Features

Voltage of motor
Maximum load
Maximum load
Maximum speed at full load

Retracted length
Color
Certificate
Options
Specially designed for recliner
One-piece design, stronger structure, cable-free

## Drawing

Standard Dimensions
(mm)


Load and Speed

| CODE | Load (N) |  | Self Locking Force (N) | Typical Current at Rated Load (A) |  | Typical Speed (mm/s) |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | Push | Pull |  | No Load 32V DC | With Load 24V DC | No Load 32V DC | With Load 24V DC |

Motor Speed (2600RPM, Duty Cycle 10\%)

| A | 750 | 750 | 750 | 1.0 | 2.8 | 47.0 | 25.0 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| C | 5000 | 3000 | 5000 | 1.0 | 3.5 | 7.5 | 3.9 |
| D | 6000 | 3000 | 6000 | 1.0 | 3.5 | 6.0 | 3.1 |
| E | 3000 | 3000 | 3000 | 1.0 | 3.2 | 11.5 | 6.6 |
| F | 2500 | 2500 | 2500 | 1.0 | 3.5 | 17.5 | 8.5 |
| G | 2000 | 2000 | 2000 | 1.0 | 3.5 | 23.0 | 13.3 |
| H | 1200 | 1200 | 1200 | 1.0 | 3.2 | 34.5 | 18.5 |
| J | 3000 | 3000 | 3000 | 1.0 | 3.3 | 11.9 | 6.0 |

Motor Speed (3400RPM, Duty Cycle 10\%)

| $\mathbf{L}$ | 6000 | 3000 | 6000 | 1.1 | 4.0 | 7.5 | 4.1 |
| :--- | :--- | :--- | :--- | :--- | :--- | :--- | :--- |
| $\mathbf{M}$ | 3000 | 3000 | 3000 | 1.1 | 3.4 | 14.6 | 8.3 |
| $\mathbf{N}$ | 2500 | 2500 | 2500 | 1.1 | 4.1 | 22.0 | 12.0 |
| $\mathbf{0}$ | 2000 | 2000 | 2000 | 1.1 | 4.6 | 29.0 | 15.5 |
| $\mathbf{P}$ | 1200 | 1200 | 1200 | 1.1 | 3.6 | 43.5 | 23.5 |
| $\mathbf{0}$ | 3000 | 3000 | 3000 | 1.1 | 4.2 | 14.5 | 7.6 |
| $\mathbf{S}$ | 750 | 750 | 750 | 1.1 | 3.5 | 58.0 | 32.5 |
| $\mathbf{T}$ | 5000 | 3000 | 5000 | 1.1 | 4.2 | 9.3 | 5.3 |

## Note

1 Option C/D/E/F/G/J/L/M/N/O/Q/Tuse iron bearing, others use plastic.
2 Please refer to the approved drawing for the final authentic value.
3 This self-locking force level is reached only when a short circuit is applied on the terminals of the motor. All the TiMOTION control boxes have this feature built-in.

4 Operational temperature range at full performance: $+5^{\circ} \mathrm{C} \sim+45^{\circ} \mathrm{C}$
5 The current \& speed in table are tested with 24 V DC motor. With a 12 V DC motor, the current is approximately twice the current measured in 24 V DC. With a 36 V DC motor, the current is approximately two-thirds the current measured in 24 V DC. Speed will be similar for all the voltages.

6 The current \& speed in table are tested when the actuator is extending under push load.
7 The current \& speed in table and diagram are tested with TiMOTION control boxes, and there will be around $10 \%$ tolerance depending on different models of the control box. (Under no load condition, the voltage is around 32V DC. At rated load, the voltage output will be around 24 V DC)

## Performance Data (24V DC Motor)

Motor Speed (2600RPM, Duty Cycle 10\%)

Speed vs. Load


Current vs. Load


## Performance Data (24V DC Motor)

Motor Speed (3400RPM, Duty Cycle 10\%)

Speed vs. Load


Current vs. Load


## TA5P Ordering Key

TA5P

| Voltage | $1=12 \mathrm{~V} \mathrm{DC}$ | $2=24 \mathrm{~V} \mathrm{DC}$ | $3=36 \mathrm{~V} \mathrm{DC}$ |
| :--- | :--- | :--- | :--- |
| Load and Speed | See page 3 |  |  |

## Stroke (mm)

Retracted Length $\geq 157$
(mm)

| L-Shaped Bracket <br> on The Front |
| :--- | $0=$ Without $\quad 1=$ With

Functions for $\quad 1=$ Two switches at full retracted / extended positions $3=$ Two switches at full retracted / extended positions to cut current to send signal
See page 7

2 = Two switches at full retracted / extended positions to cut current + third one in between to send signal
= Two switches at full retracted / extended positions to send signal + third one in between to send signal

| Output Signal | $0=$ Without | 2 = Hall sensor * 2 |  |  |
| :---: | :---: | :---: | :---: | :---: |
| Plug | $1=\operatorname{DIN} 6 \mathrm{P}, 90^{\circ}$ | $2=$ Tinned leads |  |  |
| See page 7 |  |  |  |  |
| Cable Length (mm) | $\begin{aligned} & 0=\text { Without (for direct cut } \\ & \text { system, no cable) } \\ & 1=\text { Straight, } 500 \end{aligned}$ | $2=$ Straight, 750 | $5=$ Straight, 1500 | $8=$ Curly, 400 |
|  |  | 3 = Straight, 1000 | 6 = Straight, 2000 |  |
|  |  | 4 = Straight, 1250 | 7 = Curly, 200 |  |
| Slot Position on Outer Tube | 1 = Front | 2 = Reverse |  |  |

## TA5P Ordering Key Appendix

## Functions for Limit Switches

## Wire Definitions

| CODE | Pin |  |  |  |  |  |
| :---: | :---: | :---: | :---: | :---: | :---: | :---: |
|  | 1 (Green) | 2 (Red) | 3 (White) | 4 (Black) | 5 (Yellow) | 6 (Blue) |
| 1 | extend (VDC+) | N/A | N/A | N/A | retract (VDC+) | N/A |
| 2 | extend (VDC+) | N/A | middle switch pin $B$ | middle switch pin A | retract (VDC+) | N/A |
| 3 | extend (VDC+) | common | upper limit switch | N/A | retract (VDC+) | lower limit switch |
| 4 | extend (VDC+) | common | upper limit switch | medium limit switch | retract (VDC+) | lower limit switch |

## Plug

$1=\operatorname{DIN} 6 P, 90^{\circ}$
$2=$ Tinned leads


## Terms of Use

The user is responsible for determining the suitability of TiMOTION products for a specific application.
TiMOTION products are subject to change without prior notice.

